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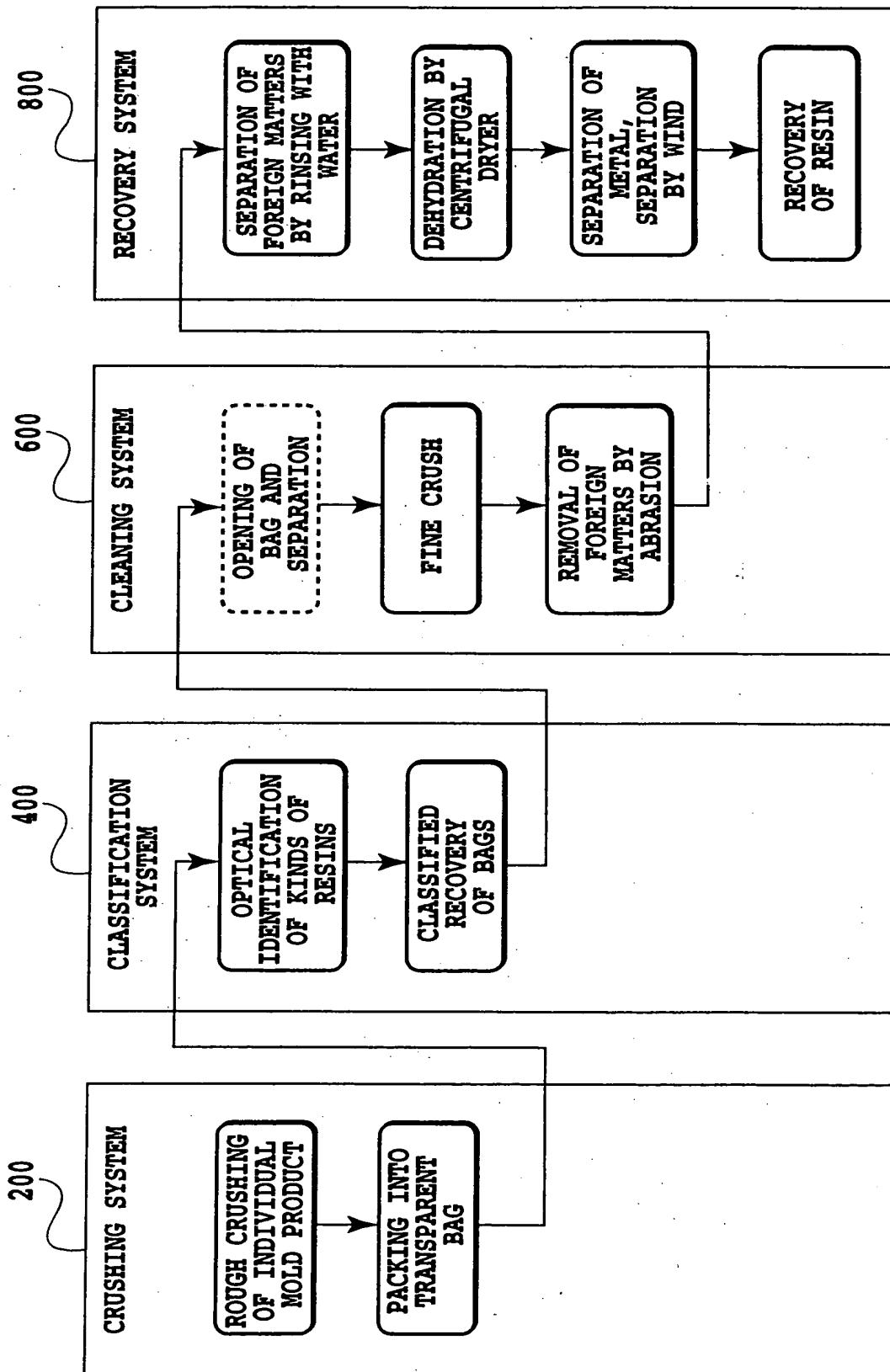


FIG.1

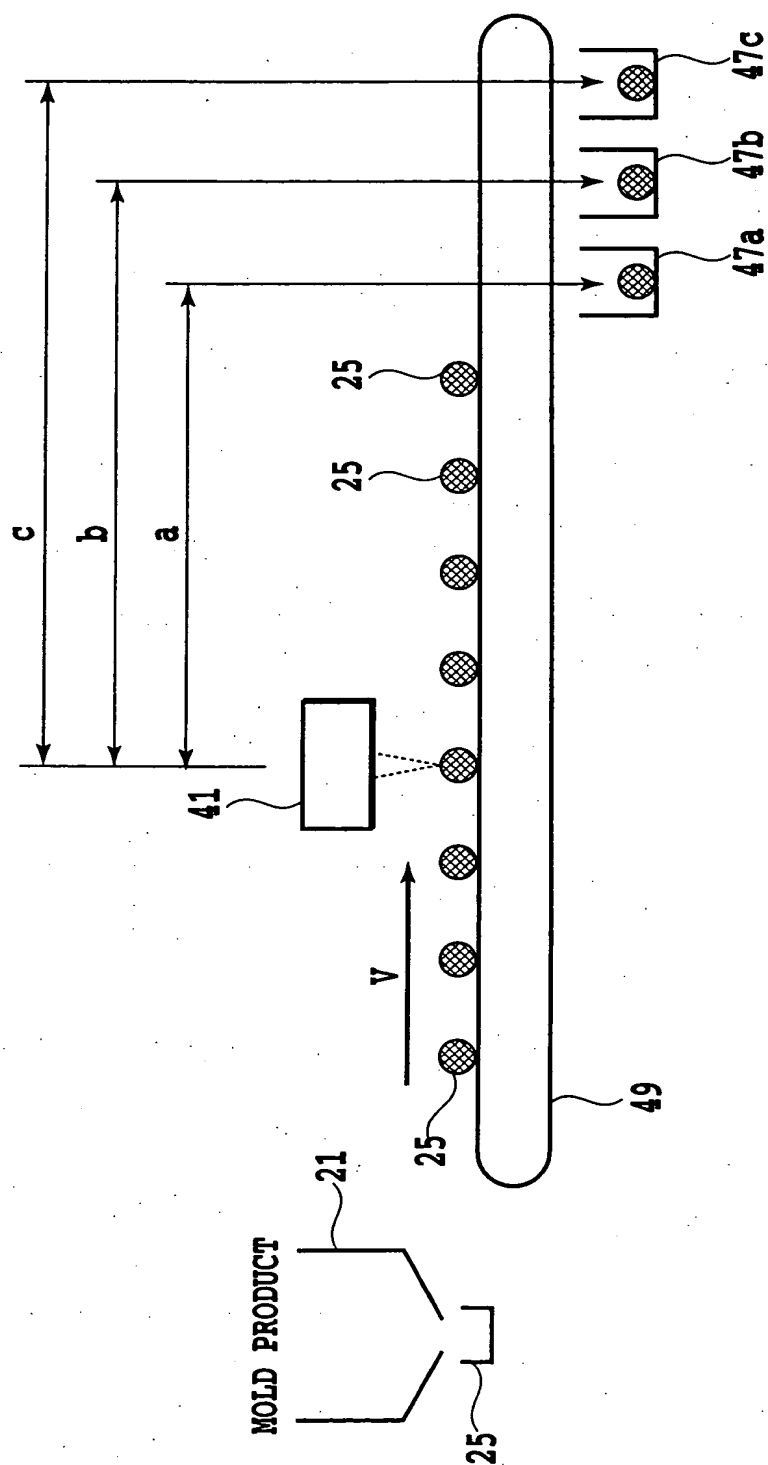


FIG.2

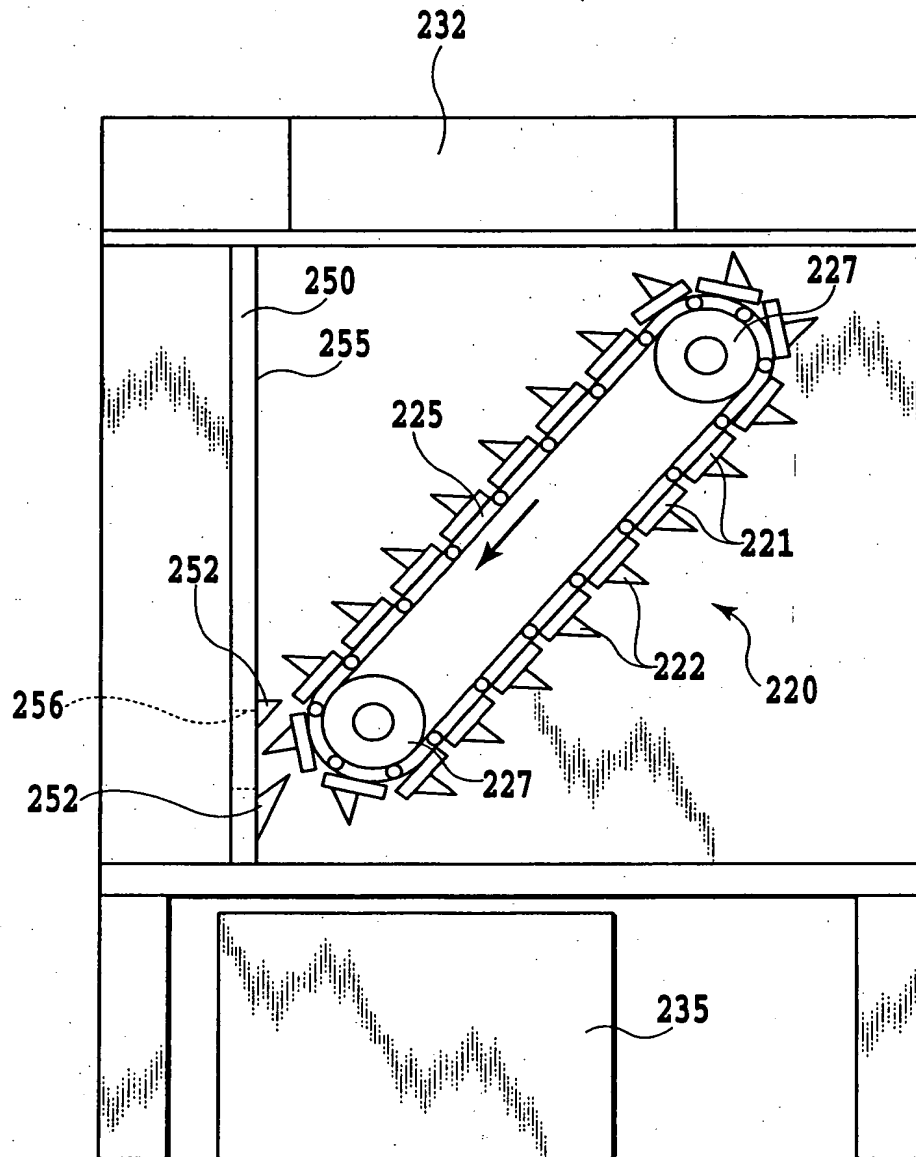


FIG.3

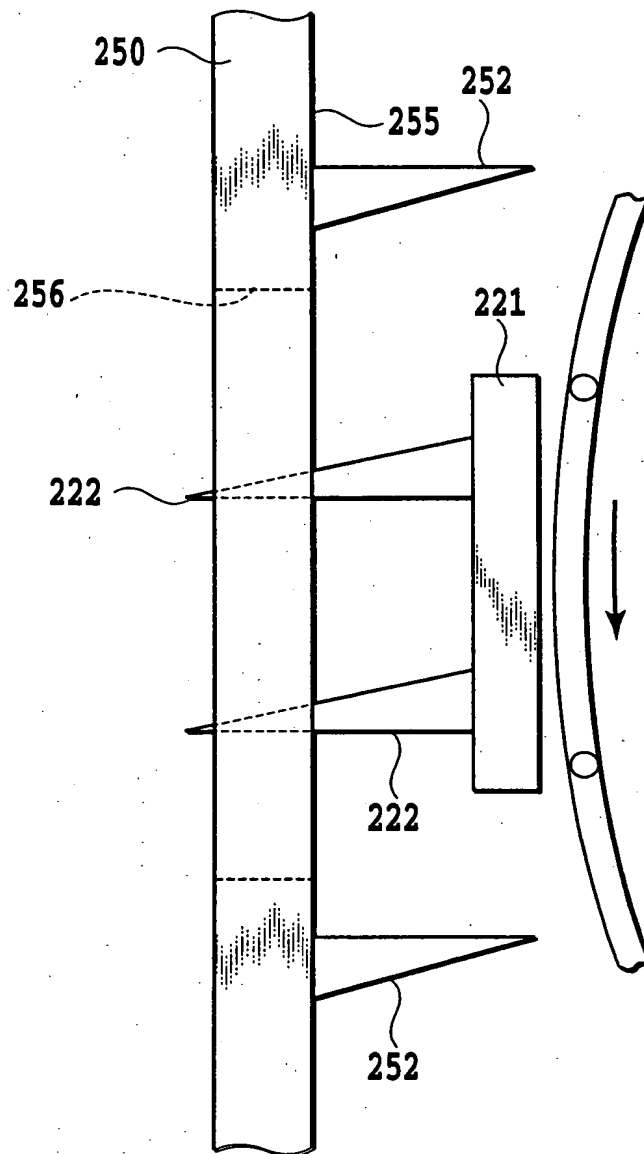
**FIG.4**

FIG. 5A

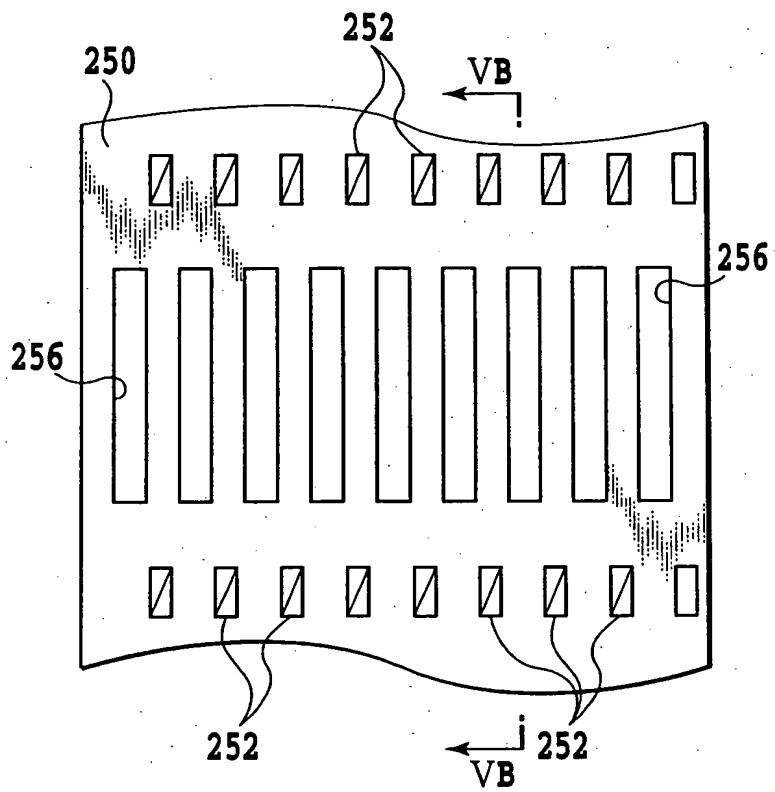
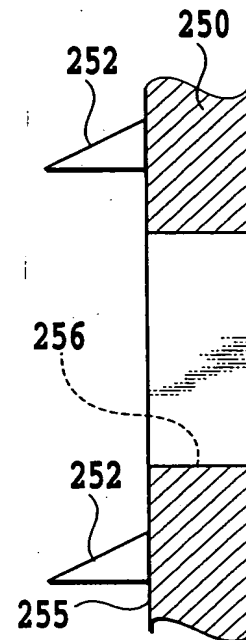
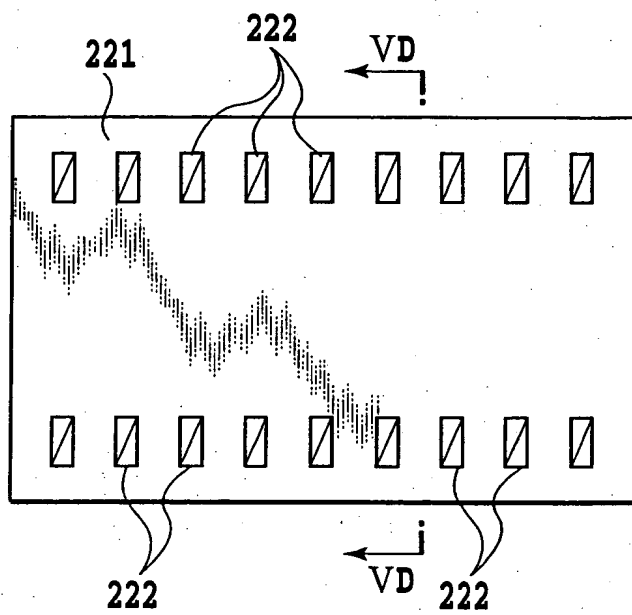
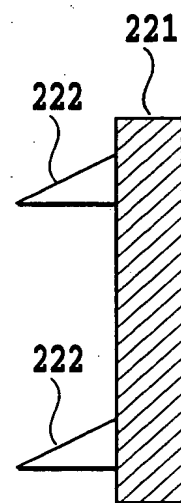
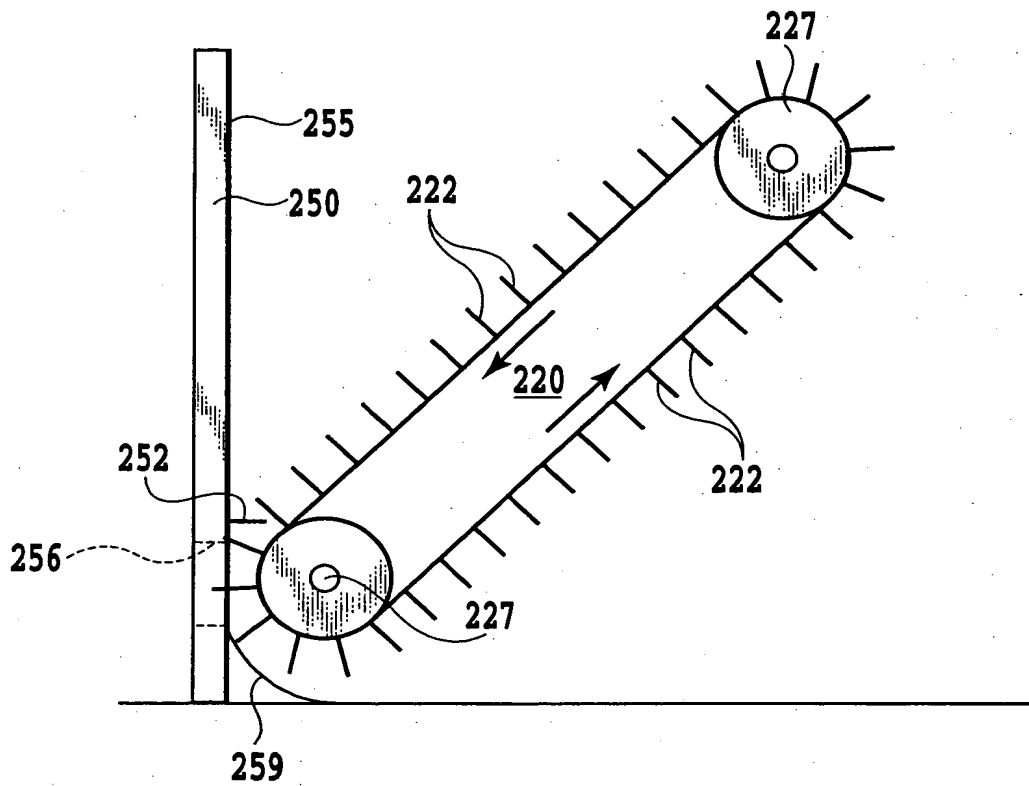


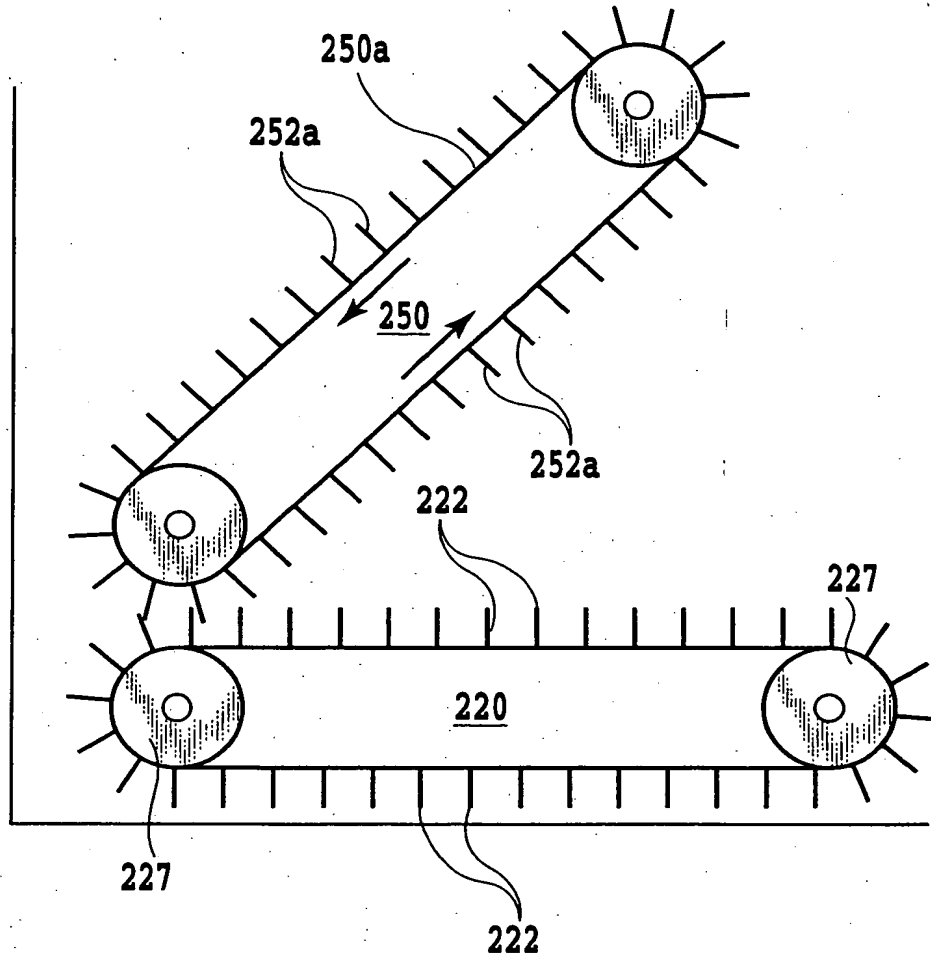
FIG. 5B



**FIG.5C****FIG.5D**

**FIG.6A**



**FIG.6B**

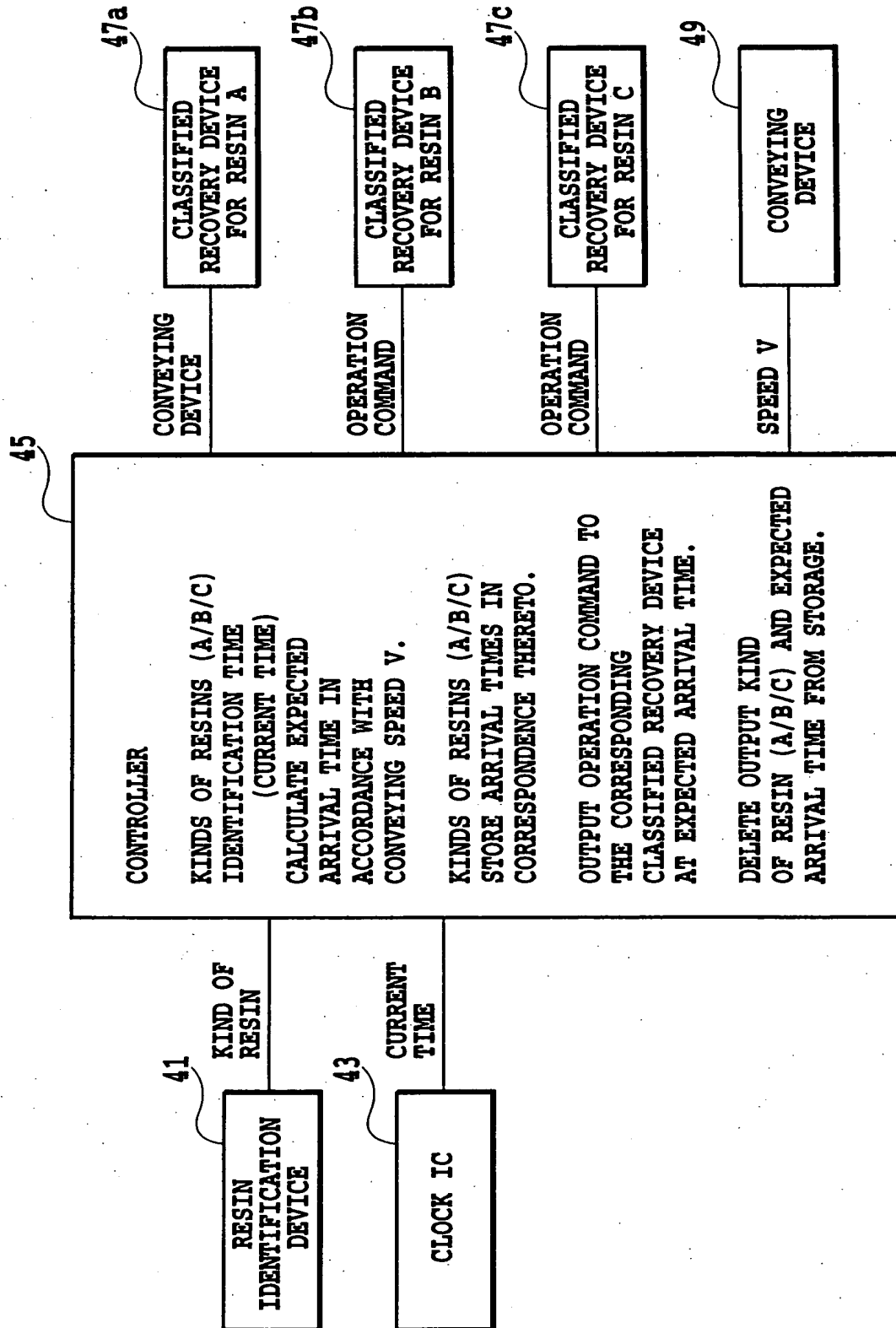


FIG. 7

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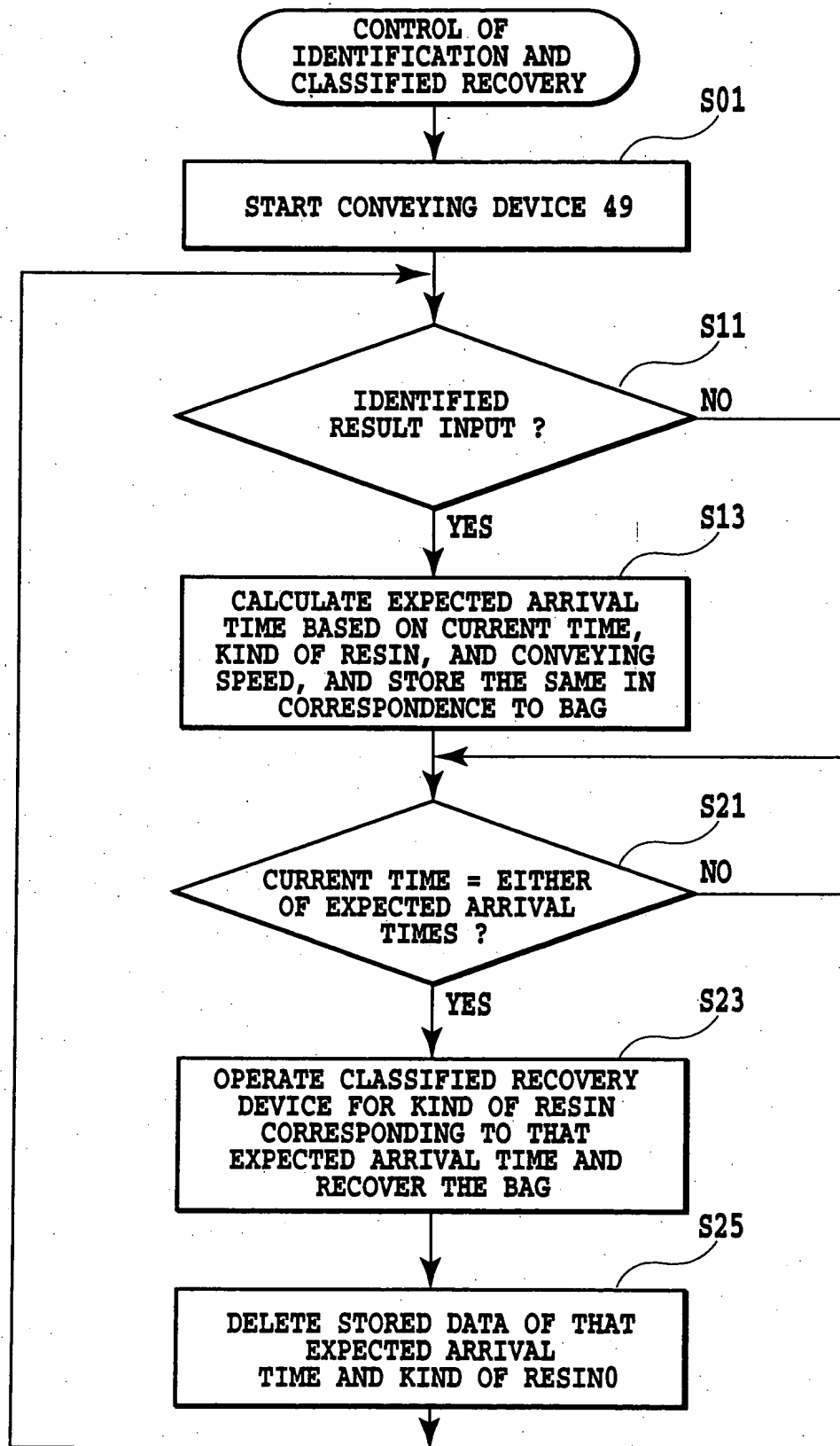


FIG.8

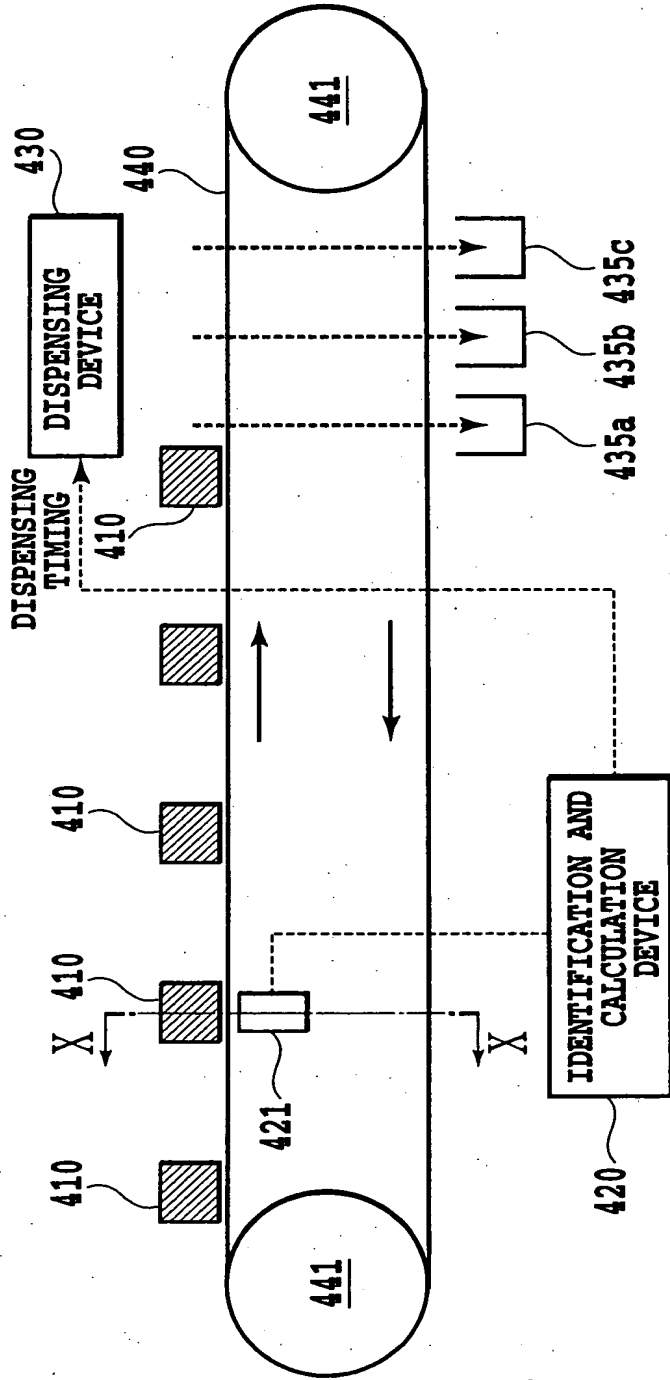


FIG. 9A

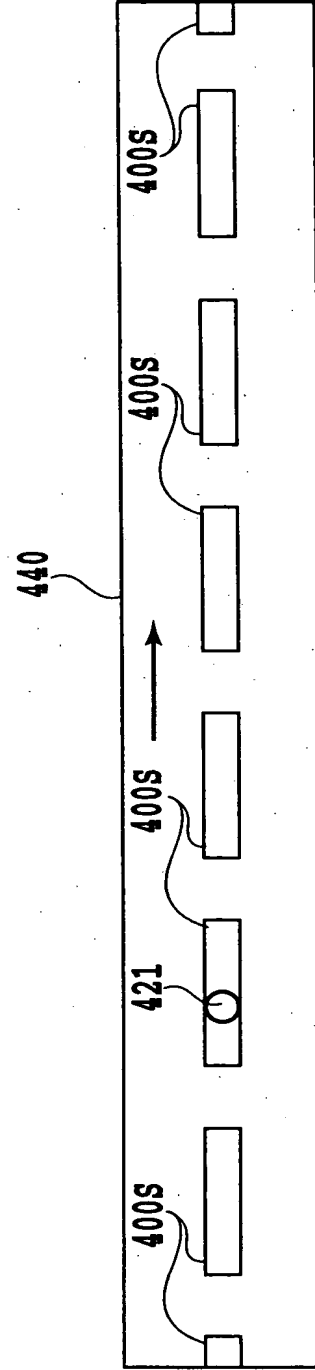


FIG. 9B

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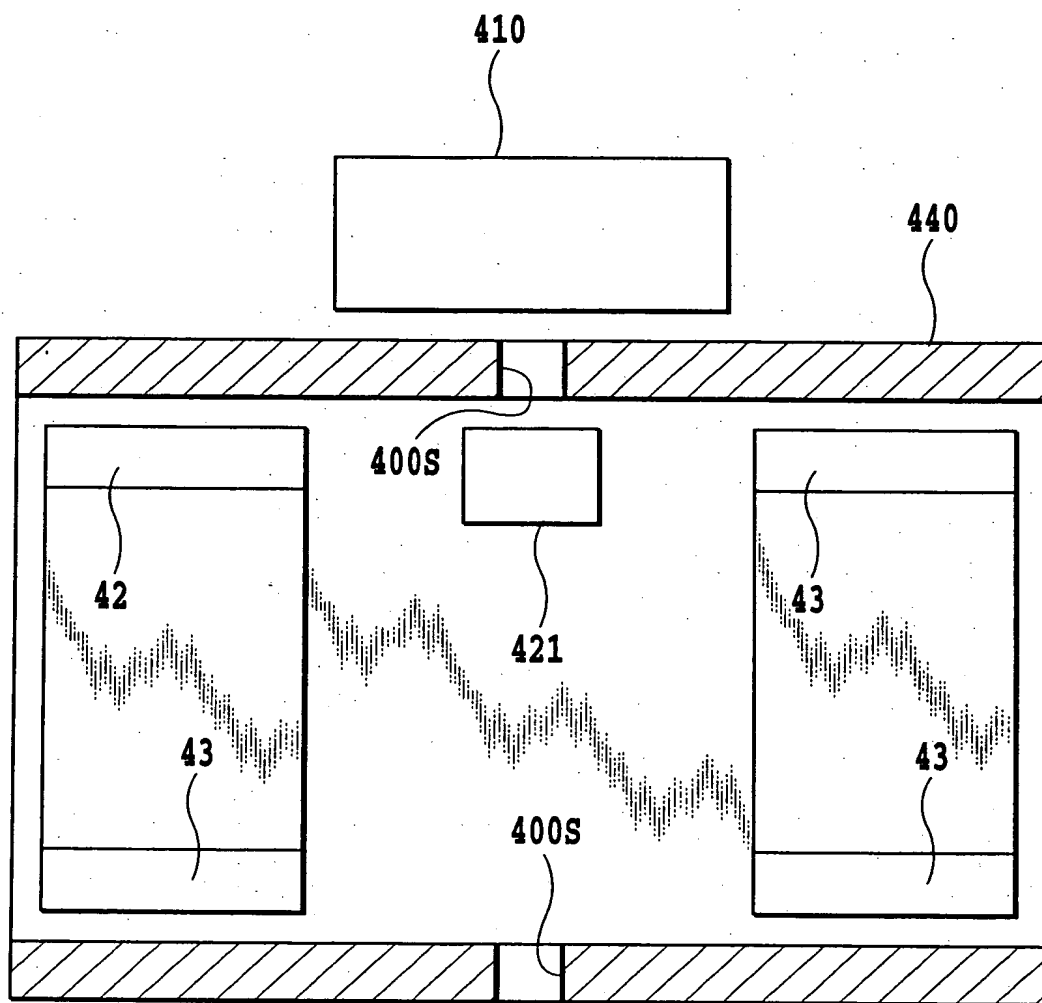


FIG.10

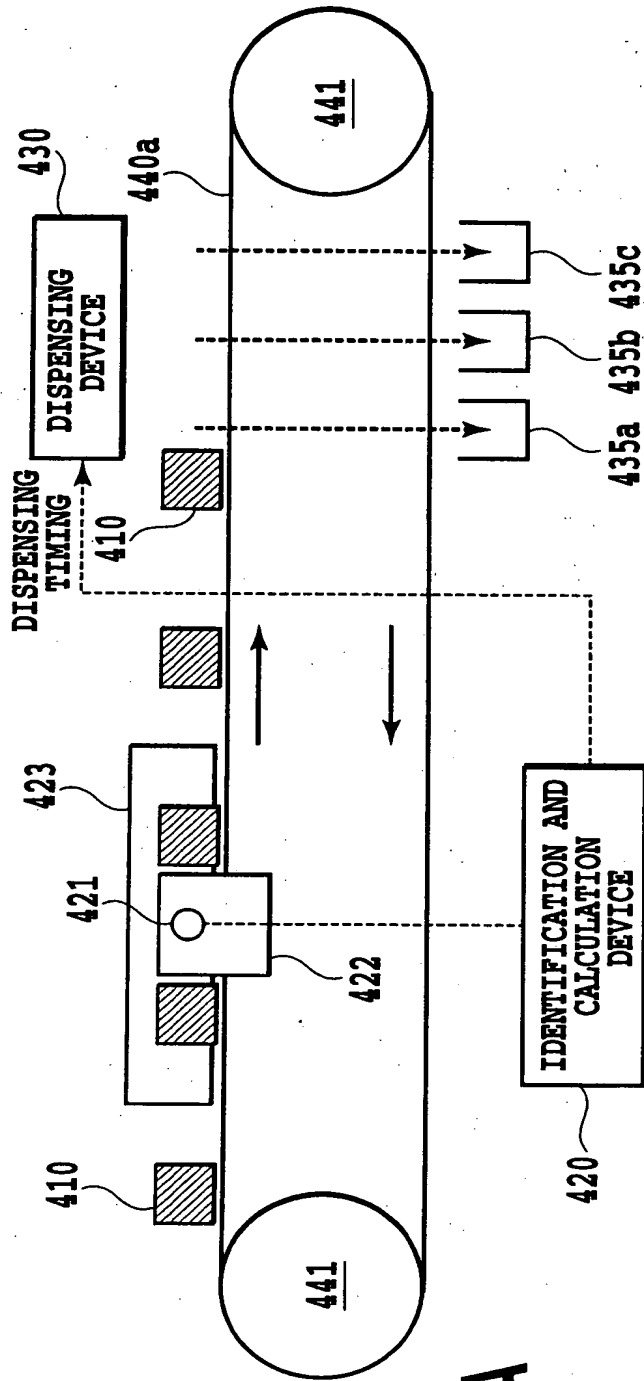


FIG. 11A

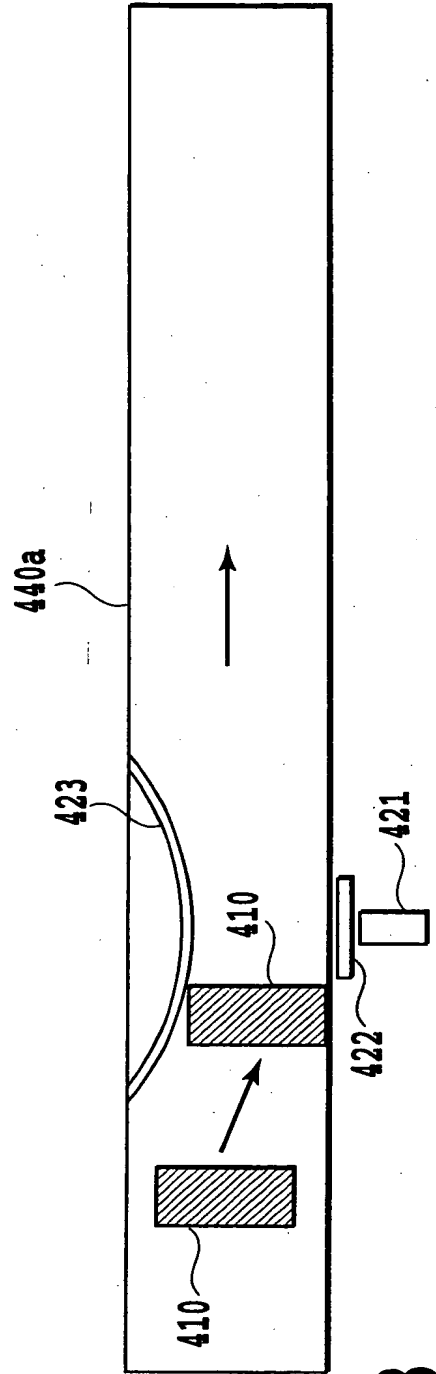
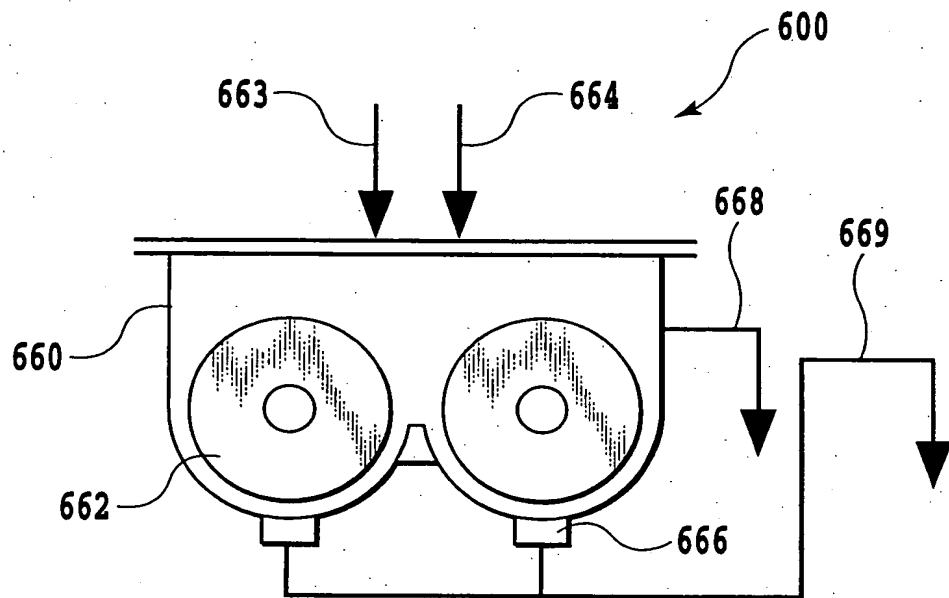
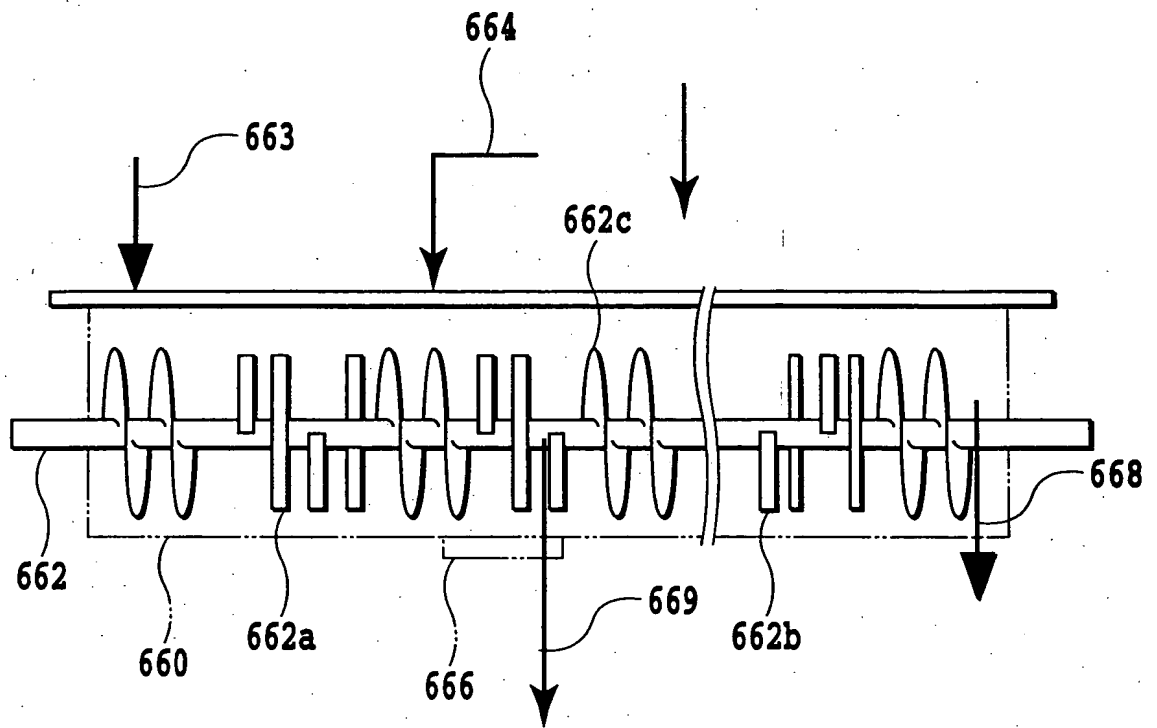


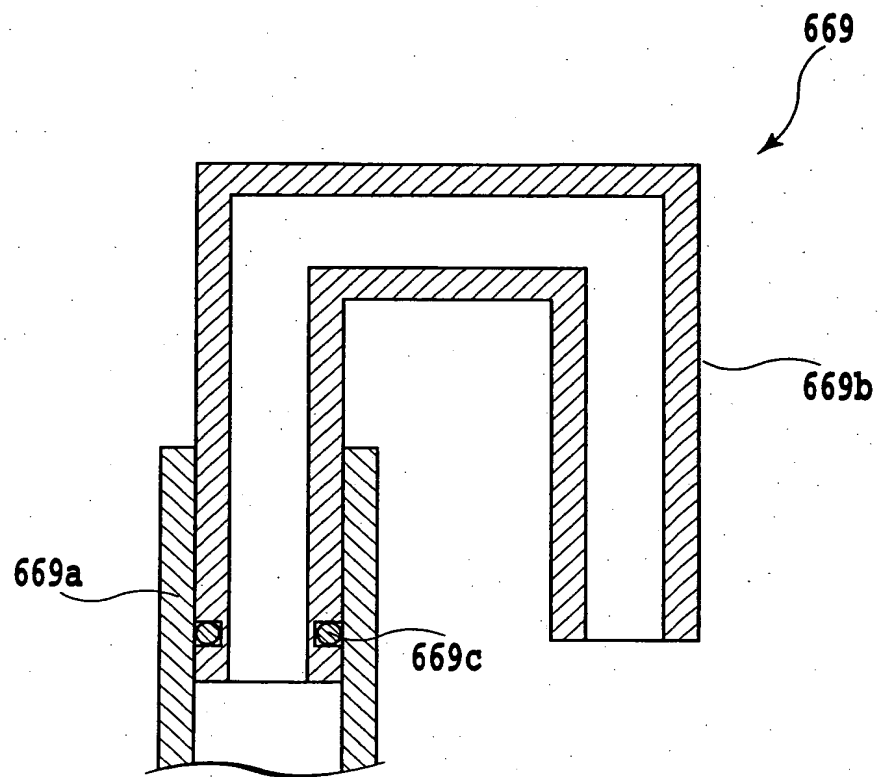
FIG. 11B

**FIG.12**

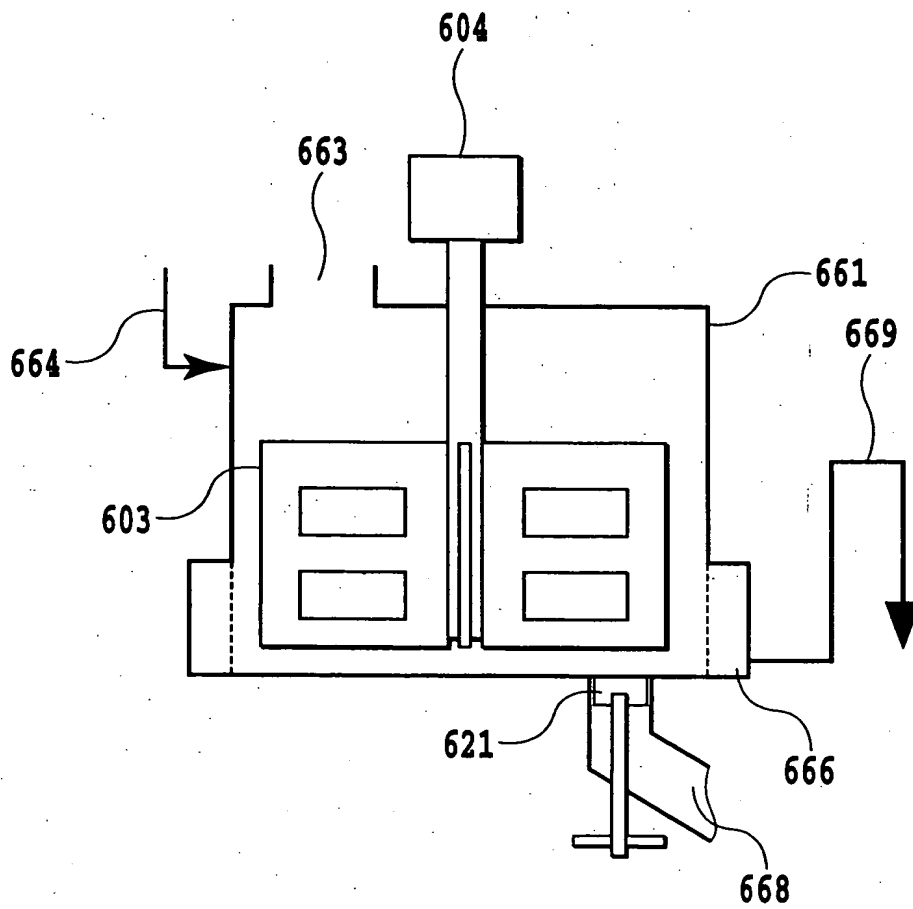


**FIG.13**





**FIG.14**



**FIG.15**

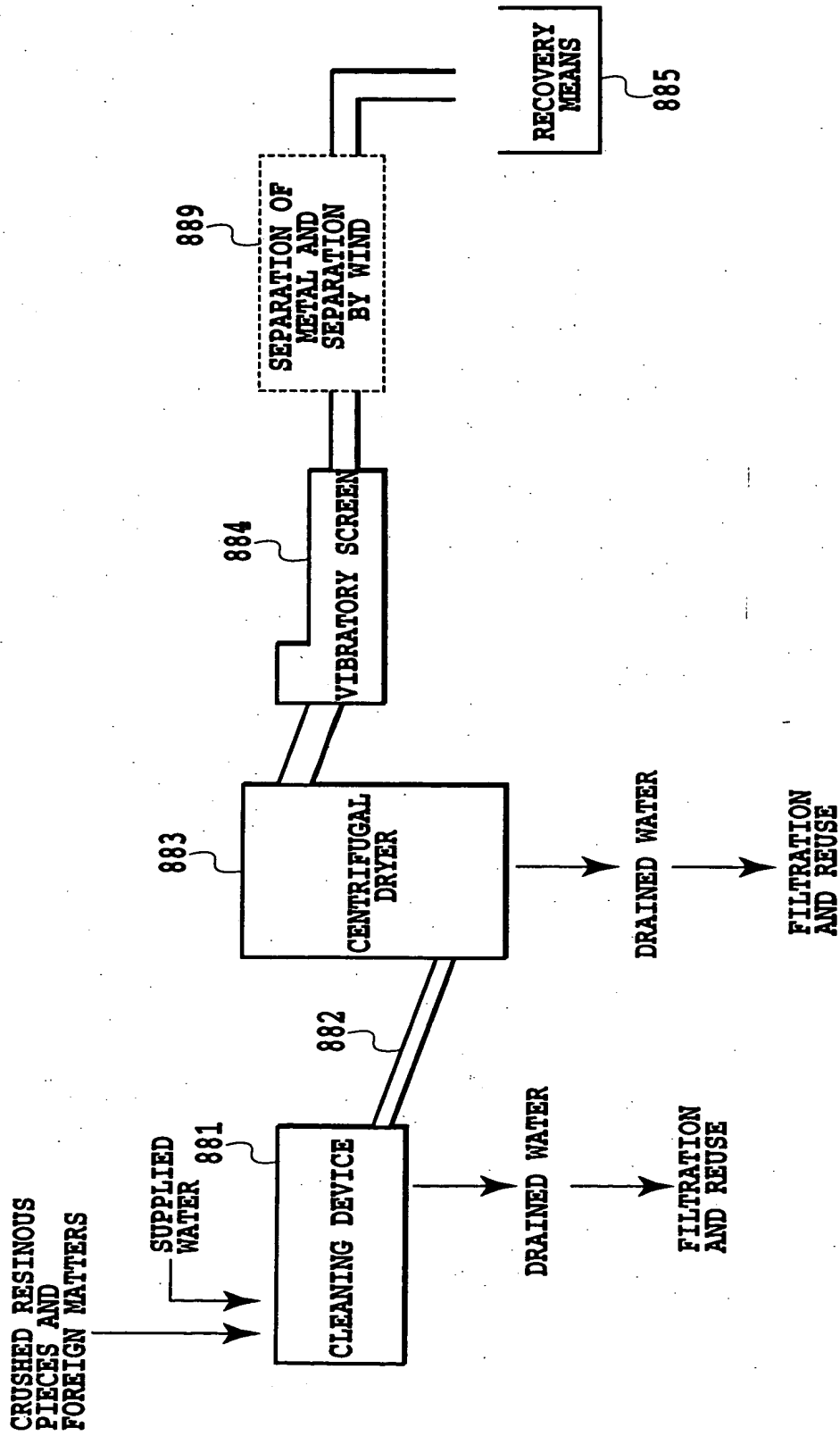


FIG.16

|   | EXAMPLE A  | COMPARATIVE<br>EXAMPLE A  |
|---|--|---|
| TOTAL APPARENT<br>VOLUME OF RESIN<br>PARTS PRIOR TO<br>BEING CRUSHED      | 130L   | 130L  |
| TOTAL WEIGHT OF<br>RESIN PARTS<br>PRIOR TO BEING<br>CRUSHED               | 11.3kg   | 11.3kg  |
| BULKING DENSITY<br>OF RESIN PARTS<br>PRIOR TO BEING<br>CRUSHED            | 0.09   | 0.09  |
| BULKING DENSITY<br>AFTER BEING<br>CRUSHED                                 | 0.48   | 0.62  |
| AVERAGE VALUE OF<br>EQUIVALENT<br>DIAMETERS OF CRUSHED<br>RESINOUS PIECES | 35mm   | 7mm   |
| TOTAL WEIGHT OF<br>CRUSHED RESINOUS<br>PIECES                             | 11.2kg   | 2.3kg   |
| APPARENT VOLUME<br>OF CRUSHED<br>RESINOUS PIECES                          | 23.3L  | 3.7L  |
| ESTIMATION  | ALL THE PARTS<br>WERE CRUSHED<br>TO REDUCE<br>THEIR VOLUME | ONLY FIVE PARTS<br>(2.3 KG) WERE<br>CRUSHED TO FAIL<br>THE REDUCTION<br>OF VOLUME |

FIG.17

| ESTIMATION   | EXAMPLE B | COMPARATIVE<br>EXAMPLE B |
|--|-----------|--------------------------|
| TOTAL VOLUME OF<br>RESIN PARTS PRIOR<br>TO BEING<br>CRUSHED (cm <sup>3</sup> ) | 4500      | 4500                     |
| TOTAL VOLUME OF<br>RESIN PARTS AFTER<br>BEING CRUSHED (cm <sup>3</sup> )       | 1115      | 1060                     |
| RATIO OF VOLUMES<br>BETWEEN BEFORE<br>AND AFTER BEING<br>CRUSHED #1            | 4.0       | 4.2                      |
| NUMBER OF<br>IDENTIFIED<br>SAMPLES (PIECES)                                    | 3         | ABOUT 2700#2             |
| TIME REQUIRED<br>FOR THE<br>IDENTIFICATION (min)                               | 0.15      | ABOUT 135#3              |
| IDENTIFIED RESULT  | ○         | ×                        |

#1: (VOLUME OF RESIN PARTS PRIOR TO BEING CRUSHED) / (TOTAL VOLUME OF RESIN PARTS AFTER BEING CRUSHED)

#2: IT WAS ESTIMATED BY (WEIGHT OF RESIN PARTS PRIOR TO BEING CRUSHED) / (STANDARD WEIGHT OF ONE CRUSHED RESINOUS PIECE)

#3: IT WAS ESTIMATED BY (TOTAL WEIGHT OF CRUSHED RESINOUS PIECES) / (WEIGHT OF CRUSHED RESINOUS PIECES IDENTIFIABLE PER ONE MINUTE)

**FIG.18**

|                           | EXAMPLE C   | COMPARATIVE EXAMPLE C | COMPARATIVE EXAMPLE D | EXAMPLE D | COMPARATIVE EXAMPLE E                                | EXAMPLE E | COMPARATIVE EXAMPLE F |
|---------------------------|---|-----------------------|-----------------------|-----------|--|-----------|-----------------------|
| NUMBER OF FOREIGN MATTERS | FOREIGN MATTERS HAVING MAXIMUM LENGTH IN A RANGE FROM 0.05 TO 0.25 mm | 3                     | NUMEROUS              | 4         | IMPOSSIBLE TO MEASURE BECAUSE OF COATED FILM RESIDUE | 4         | NUMEROUS              |
|                           | FOREIGN MATTERS HAVING MAXIMUM LENGTH IN A RANGE FROM 0.25 TO 0.5 mm  | 0                     | NUMEROUS              | 0         |  | 0         | 50 MORE               |
|                           | FOREIGN MATTERS HAVING MAXIMUM LENGTH IN A RANGE FROM 0.5 mm OR MORE  | 0                     | 50 MORE               | 0         |  | 0         | 30                    |
| NOTE                      | —   | INOPERATIVE           | LABEL PIECE LEFT      | —         | MUCH COATED FILM RESIDUE                             | —         | —                     |
| ESTIMATION                | GOOD  | NO GOOD               | NO GOOD               | GOOD      | NO GOOD  | GOOD      | NO GOOD               |

FIG.19